



Increased flexibility, efficiency and productivity





SHEET METAL / GLASS / PLASTIC HANDLING APPLICATIONS



NBR · PU - HNBR · Red Silicone



APPLICATIONS FOR PACKAGED AND UNPACKAGED PRODUCTS - SNACKS AND BAGS



VG.FP | VG.BC | VG.SBC

- · Ideal for handling packaged flow pack products, packets of cookies and bars
- · Robust bellows, soft flexible lip and specific high flow fittings



VG.BPG | VG.LPG | VG.XG

• Ideal for handling difficult to handle bags, medical bags and flowpacks

Transparent FDA Silicone · Polyurethane

 The versions without internal insert are ideal for handling unwrapped products such as pralines or biscuits with porous and uneven surfaces

· Ideal for opening bags, vertical and horizontal packaging machines

• Handle thin and sensitive sheets, such as paper and plastic films



VG.BR | VG.LBR | VG.LBO

- Suitable for handling snacks and food bars packed in flowpack
- Ideal for gripping and depositing on the side of the handled object
- Handling of stand-up pouches (Doypack®) containing liquids
- Ideal for handling bottles



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Polyurethane



VG.FO

Transparent FDA Silicone



APPLICATIONS FOR HANDLING CARDBOARD, WOOD AND POROUS SURFACES



VG.BP | VG.GX | VG.IS | VG.ISX

- Excellent gripping performance on corrugated and porous surface
- Available with 2.5 and 1.5 bellows (overturn applications)
- $\bullet\,$ Large and flexible lip in the version PU 30/60 Shore grey/red
- Deal for handling boxes and cartons

PU 50 Shore green, PU 30/60 Shore yellow/green, PU 30/70 Shore yellow/green, PU 30/60 Shore grey/red

APPLICATIONS FOR UNPACKAGED FOOD PRODUCTS



VG.U | VG.B | VG.FP | VG.LB | VG.BDT | VG.BPG | VG.LPG

• Suitable for high working temperatures

 \ge

- Silicone compliant with FDA 21 CFR 177.2600 and regulation (EC) No. 1935/2004
- Detectable suction cups (blue colour): a small amount of metal additive (Fe) is added to the rubber
- Ideal for handling bakery products with seeds

FDA Silicone · Detectable FDA-compliant silicone

HOT SURFACE AND POLYMER APPLICATIONS





VG.PAAT

- Ideal for objects (made of hot polymers and fibres) with flat or slightly curved surface
- Steinless steel nipple
- Suitable for high working temperatures up to 300°C

PTFE

VG.U	6, 9, 11, 16, 22, 33, 42, 53
VG.B	6, 9, 11, 16, 22, 33, 42, 53, 77
VG.B.SFO	16, 22, 33, 42, 53
VG.CF	16, 22, 27, 33, 42, 53, 77, 112, 152
VG.LB	6, 9, 11, 16, 22, 33, 42, 53
VG.LB.SF0	16, 22, 33, 42, 53
VG.FP	15, 20, 30, 40
VG.BC	40, 50
VG.SBC	40, 50, 63
VG.MB	32, 42, 52, 63, 83, 103
VG.PAAT	16, 20, 30, 40
VG.GX	10, 15, 20, 25, 35, 52, 75
VG.BP	10, 15, 20, 25, 35, 52, 75, 110, 150, 200
VG.IS	20, 25, 35, 45, 55, 70
VG.ISX	25, 35, 45, 55
VG.BR	20x45, 30x55
VG.LBR	20x45, 30x55
VG.LB0	40x90
VG.MF	20, 30, 45, 60, 80, 100, 120
VG.MB0	30x60, 40x80
VG.BPG	30, 41, 48, 55
VG.LPG	30, 41, 48
VG.XG	40, 50, 60
VG.FO	26, 33
VG.BDT	40



VACUUM PUMPS FOR DECENTRALIZED AND CENTRALIZED APPLICATIONS

SUCTION FLOW RATE	SMALL	MEDIUM	LARGE
RATE 2	0.10 : 0.00		
[NI/s]	0.18 ÷ 0.29 NI/s	0.57 ÷ 2.7 NI/s	2.6 ÷ 6 NI/s



EJ-BASIC

- Ideal for decentralized applications
- Possibility of integration close to the gripping point, low weight
 Available with two and three stages;
- EJ-MEDIUM and EJ-LARGE cartridges (EJ-LP, EJ-HF, EJ-HV)

 $\label{eq:estimate} \begin{array}{l} \mbox{EJ-MEDIUM} \cdot \mbox{EJ-MEDIUM} x2 \cdot \mbox{EJ-LARGE} \\ \mbox{with and without integrated silencer} \end{array}$



EJ-LINE

- Ideal for pick & place applications
- Vacuum pump in-line
- Clampable in-line design, to optimize overall dimensions
- Low weight



EJ-SMALL · EJ-MEDIUM · (EJ-LP, EJ-HF, EJ-HV)



EJ-SYS

- Manifold in aluminum, sensing and blow-off port
- High versatility and small footprint
- Available with two and three stage cartridges (EJ-LP, EJ-HF, EJ-HV)
- Available with two and three stages; EJ-MEDIUM and EJ-LARGE cartridges (EJ-LP, EJ-HF, EJ-HV)

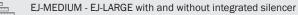


EJ-MEDIUM with and without integrated silencer EJ-LARGE with and without integrated silencer



EJ-SLG

- High suction flow rate/low weight
- Manifold in POM material
- Available with vacuum switch integrated
- Available with two and three stages; EJ-MEDIUM and EJ-LARGE cartridges (EJ-LP, EJ-HF, EJ-HV)





VACUUM PUMPS WITH INTEGRATED BLOWOFF AND QUICK RELEASE DEVICE



EJ-BLOWOFF

- Integrated intensity-adjustable counterweight
- Keeps the ejector clean and releases the handled product quickly
- Available with or without integrated vacuum switch
- A single 3/2 valve controls the vacuum pump and the ATM release



EJ-ATM-LINE

- Restores atmospheric pressure inside the gripper for quick product release
- A single 3/2 valve controls the vacuum pump and the ATM release

EJ-MEDIUM · EJ-MEDIUMx2 · EJ-LARGE



EJ-SMALLx2 (EJ-HV, EJ-LP) with integrated atmospheric quick release valve





NEW EJ-BSV-MEDIUM

- Integrated solenoid valve
- Ideal for applications in dusty environments
- Adjustable integrated blow-off tank
- Available with vacuum switch integrated
- Integrated silencer
- Anodised aluminium manifold



EJ-MEDIUM 2 stage (EJ-HF, EJ-HV)high suction flow rate and low energy consumption



VACUUM PUMPS FOR w APPLICATIONS



LARGE 2.6 ÷ 51.2 NI/s



NEW **EJ-MLG**

- Modular and configurable
- Manifold in POM
- Designed for centralized vacuum system
- Available with 2 EJ-LARGE cartridges with two or three stages
- Sensing and blow-off connections
- Fixing bracket and vacuum gauge included

NEW **EJ-CLS**

• Ideal for centralized applications

EJ-LARGE 3 stage

- High performance and high flow rates for high speed Pick and Place
- Low weight (POM body)
- Analogue vacuum gauge, fixing brackets and silencer included

EJ-LARGE 2 or 3 stage



BOOSTER - HIGH FLOW FOR POROUS SURFACE APPLICATIONS





EJ-BBT BOOSTER

Ø

- · Ideal for applications where a high suction flow rate is required at low vacuum degrees
- Transport of waste scraps and residual dust
- Direct suction cup mounting on EJ-BBT10 possible

10, 20, 30 and 40 mm

EJ-CEN-LARGE

- Ideal for centralized applications
- Modular and configurable from 5 to 16 two-stage EJ-LARGE cartridges (EJ-HF, EJ-HV)
- Compact size and high suction flow rate
- Robust design and low weight (aluminium body and PA12 silencer)
- Can work during suction or blowing (remove silencer)

EJ-LARGE 2 stage

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VACUUM PUMP WITH ISO SOLENOID VALVES





EJ-SVLG-MEDIUM-ISO | EJ-BSVLG-MEDIUM-ISO

- Ideal for decentralized applications
- Excellent ratio between suction flow rate and compressed air
- consumption
- Available with ON/OFF vacuum valve and integrated manual override control
- POM manifold prepared for mounting ISO 15218 (15 mm) valve of type 3/2, NO or NC, with 1.6 mm diameter opening
- Available with two- and three-stage EJ-MEDIUM cartridges (EJ-LP, EJ-HF, EJ-HV)
- Additional vacuum port for mounting a vacuum switch
- Size: EJ-MEDIUM 2 or 3 stage

_ EJ-MEDIUM 2 or 3 stage

EJ-BSVLG-LARGE-ISO

LARGE

2.6 ÷ 6 NI/s

- Ideal for centralized and decentralized applications
- Excellent ratio between suction flow rate and compressed air consumption
- Available with ON/OFF vacuum valve, blow-off, and integrated manual override control
- POM manifold ready for mounting ISO 01 15407-1 3/2 x2 valve
- Available with two- and three-stage EJ-LARGE cartridges (EJ-HF, EJ-HV)
- In-line design for greater dirt tolerance
- Installable in series

____ EJ-LARGE 2 or 3 stage

VACUUM PUMPS WITH ENERGY SAVING AND INTEGRATED ELECTRONICS



LARGE 2.6 ÷ 3.2 NI/s



EJ-XPRO

- Easy to install
- Powerful and reliable
- Compact dimensions
- \bullet Configurations complete with solenoid valves for vacuum generation (NC/NO) and blow-off
- Maximum vacuum level up to -95 kPa
- Suction flow rate up to 192 NI/min
- Integrated blow-off with manual adjustment
- Energy-saving system (ES) with manual and automatic mode that saves up to 95% compressed air in sealed applications, integrated non-return valve







NEW

EJ-XONE

- High performance in a compact design
- Robust, durable and lightweight aluminium housing
- PNP and NPN versions, with NC and NO configuration
- 8-pin M8x1 connector
- Option for battery mounting
- Energy-saving system (ES) with manual and automatic mode that saves up to 95% compressed air in sealed applications, integrated non-return valve
- Electrically controllable backflow mechanism from pin or automatic at each cycle
- Simplified maintenance

••• Vacuum gripping systems

VACUUM GRIPPING SYSTEMS WITH 20 mm THICK FOAM



FGS-060-F20 | FGS-120-F20

- Available in different sizes to meet the requirements of many applications
- Modular and versatile solution, available with calibrated holes and self-closing valves
- Typical applications: palletization and handling in the packaging, sheet metal, glass and wood indu-stries

Fine and medium pitch sponge; available sponge widths: 200, 300, 400, 600, 800, 1000, 1200 mm

VACUUM GRIPPING SYSTEMS WITH 20 mm THICK FOAM, WITH VACUUM AND BLOWOFF SOLENOID VALVE

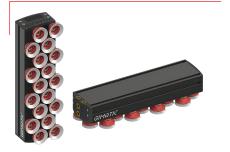


FGS-120-F20-BSV

- Available in different sizes to meet the requirements of many applications
- Modular and versatile solution, available with calibrated holes and self-closing valves
- Typical applications: palletization and handling in the packaging, sheet metal, glass and wood indu-stries

Fine and medium pitch sponge; available sponge widths: 200, 300, 400, 600, 800, 1000, 1200 mm

VACUUM GRIPPING SYSTEMS WITH SUCTION CUPS



FGS-120-SC

- Available in different sizes to meet the requirements of many applications
- The VG.IS polyurethane suction cups ensure high wear resistance and adaptability to uneven surfaces
- Typical applications: palletization and handling in the packaging, sheet metal, glass and wood indu-stries

VACUUM GRIPPING SYSTEMS WITH SUCTION CUPS, WITH VACUUM AND BLOWOFF SOLENOID VALVE



FGS-120-SC-BSV

- Available in different sizes to meet the requirements of many applications
- The VG.IS polyurethane suction cups ensure high wear resistance and adaptability to uneven surfaces
- Typical applications: palletization and handling in the packaging, sheet metal, glass and wood indu-stries

VACUUM GRIPPING SYSTEMS WITH THREADED HOLES



FGS-060-PSC | FGS-120-PSC

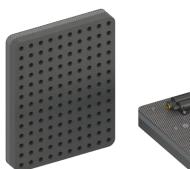
- FGS-060-PSC with G1/4" holes
- FGS-120-PSC with G3/8" holes
- Modular and configurable solution
 Various Gimatic suction pads can be integrated with special fittings with selfexcluding valve and calibrated hole
- Also ideal for tilting



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CARBON FIBER VACUUM GRIPPING SYSTEM WITH 25MM THICK FOAM



FCG

- Ideal mainly for palletising cardboard boxes, interlayers and pallets
- Power&light version with light carbon body and high suction flow rate

VACUUM GRIPPING SYSTEMS WITH SPONGE 20MM THICK CARBON FIBER FOR COLLABORATIVE ROBOTS



FCR

- Ideal for collaborative applications thanks to its rounded shape and light weight. It can be equipped with an ISO-50 flange (MFI-A374-A) for direct mounting on collaborative robots.
- Versatile Handling: It is ideal for pick and place operations and for handling products of different sizes, shapes and porosities, making it adaptable to a wide range of applications.
- Thanks to the calibrated holes, it is ideal in applications where it is required to rotate the manipulated objects more than 45° and require that at least half of the gripper surface is in grip.

Dimensions: 400x300mm

VACUUM SYSTEMS FOR BAGS, WITH 30 mm THICK FOAM



FBG

- Ideal for handling heavy bags of both liquid and solid materials with different shapes and weights
- The orange-coloured sponge is made of natural rubber and allows perfect adaptation to the bag to be handled (bags with irregular shapes)
- The black-coloured sponge is made of EPDM and has excellent wear resistance and ensures high grip stability (regular-shaped sacks)

VACUUM CONTAINMENT SYSTEMS FOR BAGS, INTEGRATED VACUUM GENERATORS, WITH 30 mm THICK FOAM

Dimensions: 240x300mm



NEW FGB-L

- Compact solution for handling heavy bags of both liquid and solid materials with different shapes and weights
- Integrates two LARGE ejectors that can be 2 or 3 stages
- The orange-coloured sponge is made of natural rubber and can be perfectly adapted to the sack to be handled
- The black sponge is made of EPDM and has excellent wear resistance
- By adding the MFI-A374-A kit, it can be attached directly to the most common cobots on the market

Available in size 245x125 mm and in two heights 70 mm and 90 mm



Available in three sizes 245x125mm, 250x180mm, 350x250mm and two heights 70mm and 90mm

Multistage cartridges

MULTISTAGE EJECTORS FOR CUSTOM INTEGRATION









LARGE SMALL MEDIUM -78 kPa -73 kPa

-73 kPa



EJ-LP (LOW PRESSURE)

- EJ-LP cartridges are capable of achieving a high vacuum level with low supply pressure
- They are recommended for applications such as handling glass or sheet metal, as well as in all sealed circuits where a good flow rate at a high vacuum level is required

EJ-SMALL 2-stage EJ-MEDIUM 2 and 3-stage - EJ-LARGE 2 and 3-stage

EJ-HF (HIGH FLOW)

- EJ-HF cartridges evacuate a large amount of air. They are therefore suitable for handling porous objects such as cardboard, wood and materials with irregular surfaces.
- Ideal where it is necessary to evacuate large volumes of air in order to maintain the circuit at a certain vacuum level during the production cycle, compensating for any losses



EJ-SMALL 2-stage EJ-MEDIUM 2 and 3-stage - EJ-LARGE 2 and 3-stage



EJ-HV (HIGH VACUUM)

• EJ-HV cartridges are ideal for tight applications such as glass panel handling, sheet metal handling and thermoforming applications



EJ-SMALL 2-stage EJ-MEDIUM 2 and 3-stage - EJ-LARGE 2 and 3-stage





VACUUM SWITCHES



VACSDDigital vacuum switch with display



VACSP

• Pneumatic Vacuum Switch NC



VACSM

 Pre-calibrated electromechanical vacuum switch



AVG

• Vacuum Gauge -100 kPa / -30 inHg

BALL JOINTS



VABBall joint for suction cups, with brake

VACUUM ACTUATORS

VACSW

output

• Pre-calibrated vacuum switch with digital



VAQ • Vacuum actuator

RELEASE SYSTEMS





AQRV

• Valve for quick release by atmospheric pressure, G1/8"

• Blow-off non-return valve, G1/8"

SUSPENSIONS



VSRT| VSHT | VSET | VSNTG

• Rotary and non-rotary suspensions

- Threaded body suspensions
- Heavy duty suspensions (VSHT)

VACUUM FILTERS



FILTR \bullet Vacuum filter G1/8", G3/8", G1/2", G3/4" porosity 5 and 35 μm



Via Enzo Ferrari, 2/4 25030 Roncadelle (BS) ITALY

tel. +39 030 2584655 fax +39 030 2583886

info@gimatic.com www.gimatic.com





Sales Network